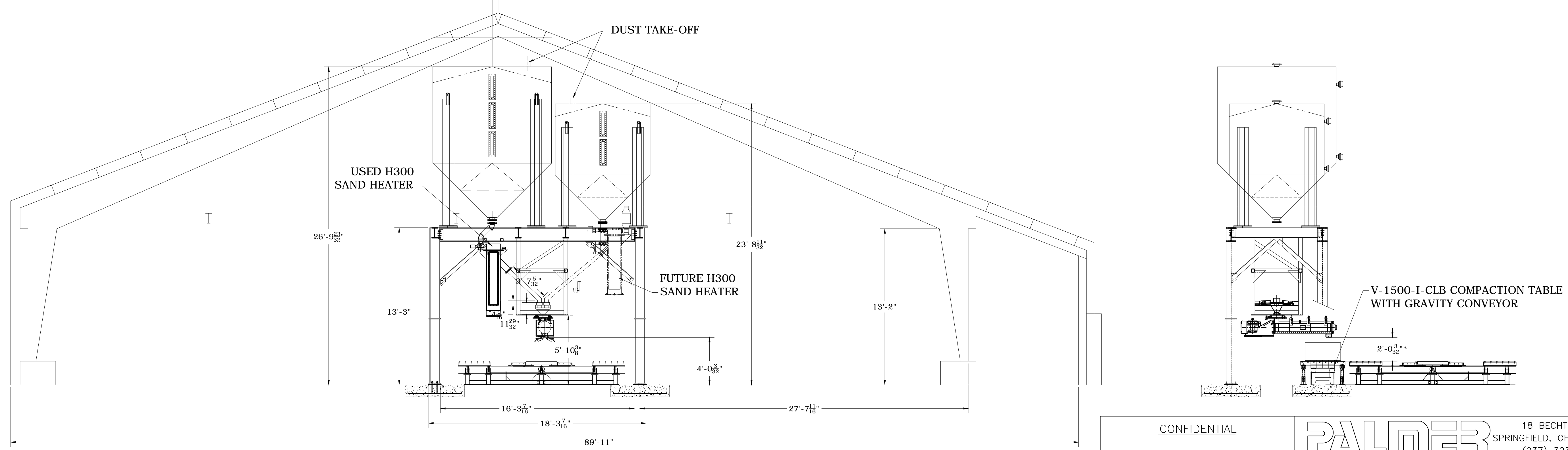


CRANE RAIL SUPPORT



- NOTES:
- 1- *MAXIMUM HEIGHT OF BOXES TO BE FILLED ON CAROUSEL. BOXES THAT EXCEED THIS HEIGHT MUST BE PLACED ON FLOOR TO BE FILLED.
 - 2- SAND HEATER EXPANSION CHAMBER WILL BE SHIPPED LOOSE. LOCATION WILL BE DETERMINED IN THE FIELD.

CONFIDENTIAL		PALMER		18 BECHTLE AVENUE SPRINGFIELD, OHIO 45504 U.S.A.	
		MANUFACTURING & SUPPLY, INC.		(937) 323-6339 OR 1-800-457-5456	
SCALE: NONE	APPROVED BY:	DRAWN BY:		SLW	
DATE: 5/26/09					
PRELIMINARY LAYOUT					
PREVIOUS DWG. #:	DWG. #:	REV:		J	
N/A	L10307			PG. #:	
				1 OF 2	
NOTE: XENIA FOUNDRY LAYOUT					